

ITEM #	QTY	PART #	PART TITLE
-1	1	RBW5605G00251-3G-1	HOOK
-2	1	RBW5605G00251-3G-2	SHANK
3	1	CARR-LANE#CL-652-PGH OR EQUIV.	PLASTIC PALM GRIP HANDLE 3/8"-16 THREAD X 5/8" THREAD DP. X 3-3/4" LG.

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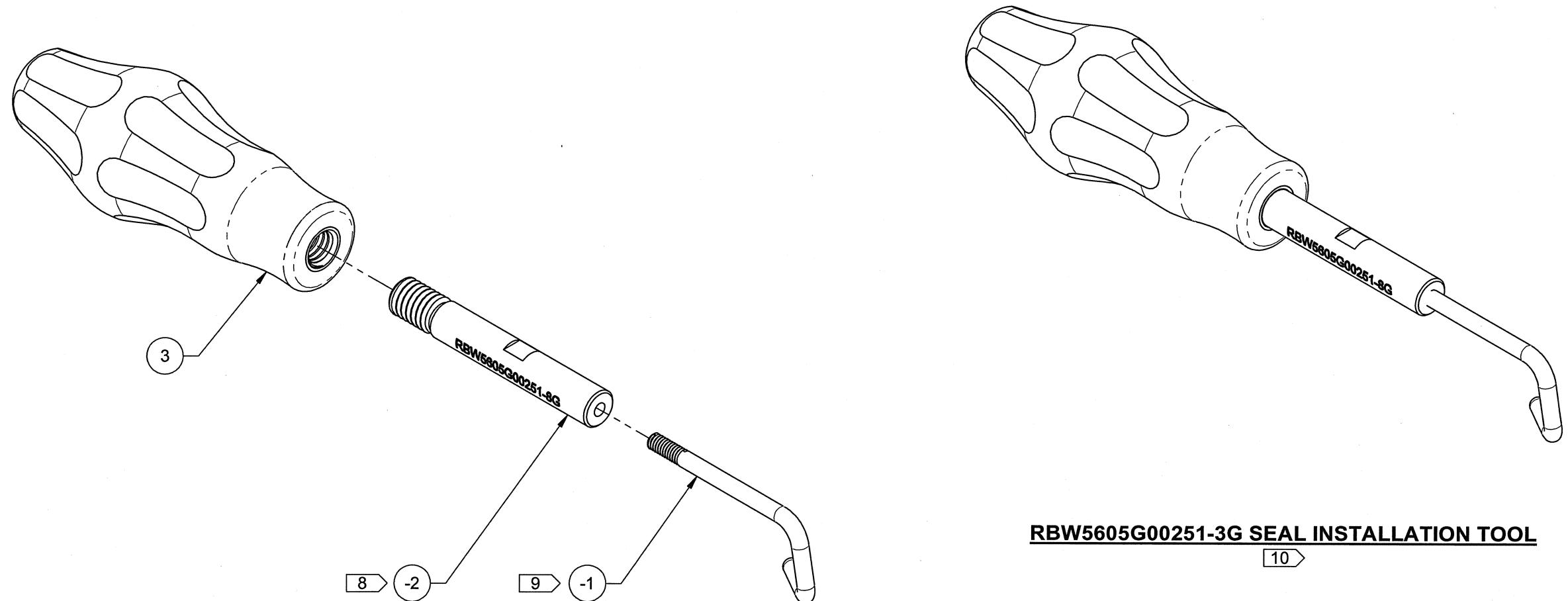
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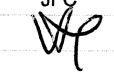


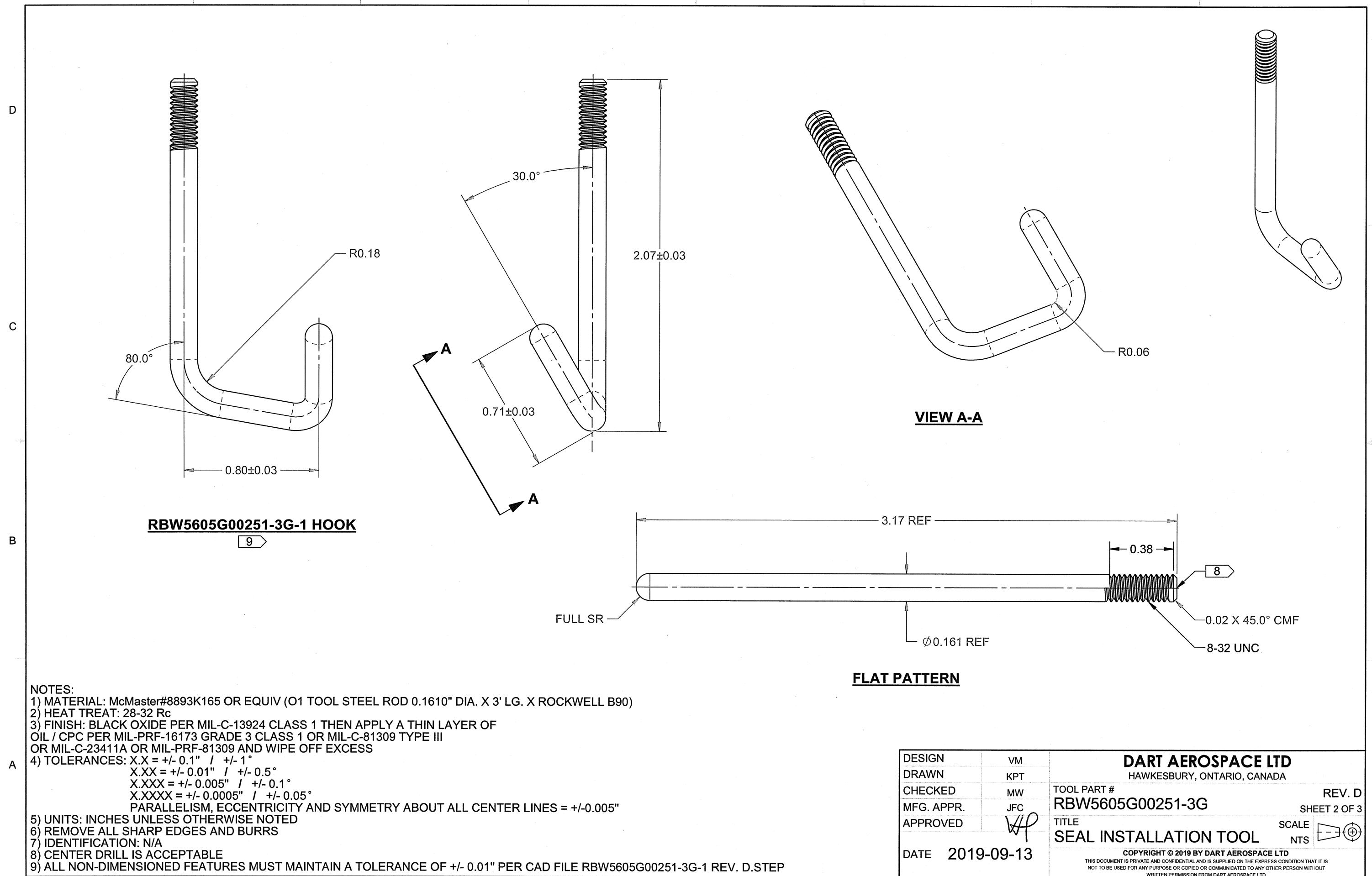
**RBW5605G00251-3G SEAL INSTALLATION TOOL**

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**NOTES:**

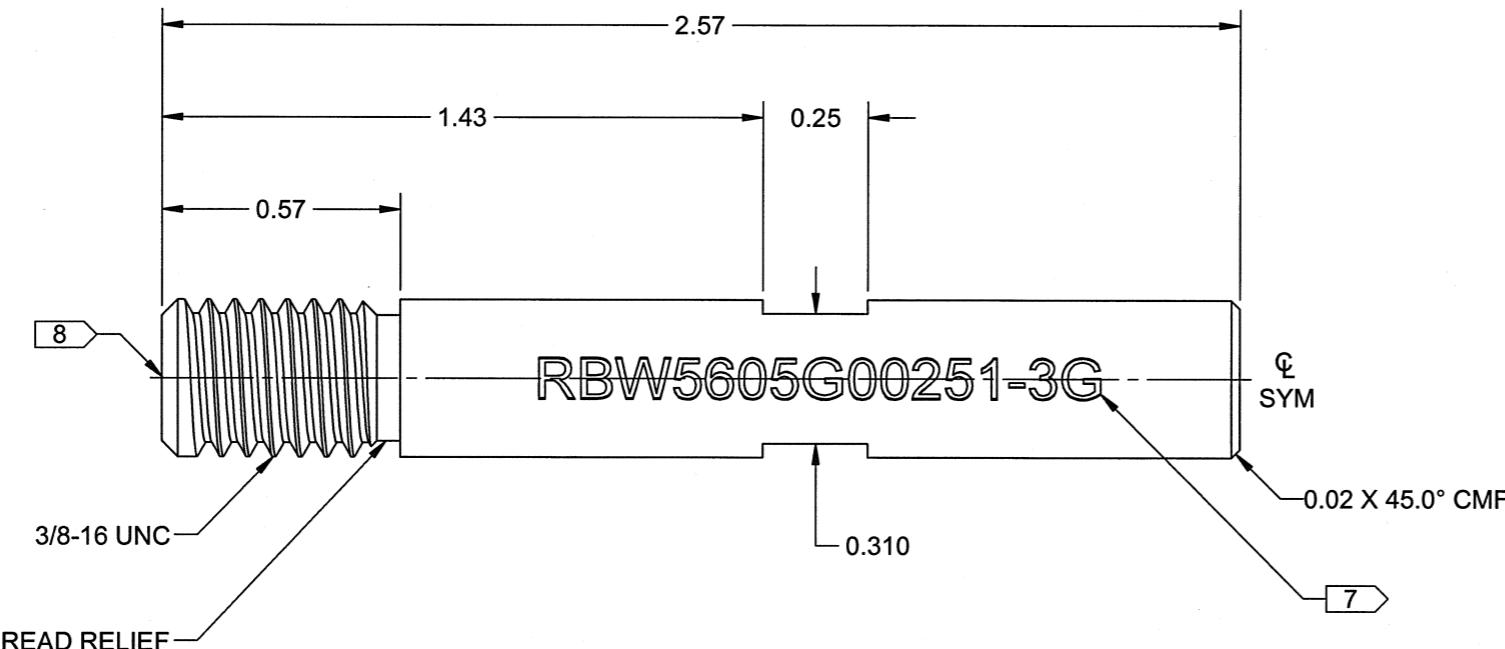
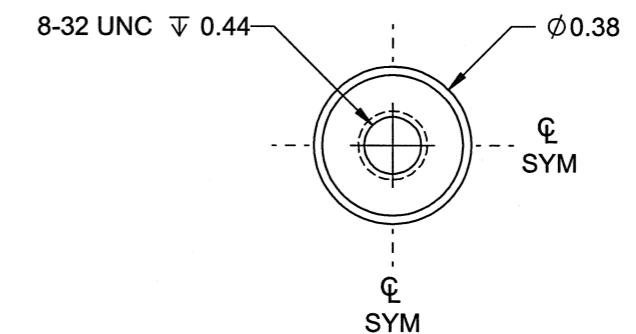
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -2 THEN ASSEMBLE WITH ITEM 3, AND REMOVE EXCESS
- 9) APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM -1 THEN ASSEMBLE WITH ITEM -2, AND REMOVE EXCESS
- 10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

D	SEE PREVIOUS REVISION FOR MORE INFORMATION REMOVED ITEMS -3 AND 4 ADDED ITEMS -2 AND 3 -1 DIM WAS 3.18 REF IS 3.17 REF. REMOVED 0.72±0.03, 0.313, AND Ø0.1250-0.1242. ADDED 0.71±0.03, 8-32 UNC, AND 0.38 DIMS	19-909	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	MW	TOOL PART #	
MFG. APPR.	JFC	RBW5605G00251-3G	
APPROVED		REV. D	
DATE	2019-09-13	SHEET 1 OF 3	
TITLE			
SEAL INSTALLATION TOOL			
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RBW5605G00251-3G-2 SHANK

## NOTES:

- 1) MATERIAL: 4140 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBW5605G00251-3G", AS SHOWN
- 8) CENTER DRILL IS ACCEPTABLE

DESIGN DRAWN	VM KPT	DART AEROSPACE LTD			
CHECKED	MW	HAWKESBURY, ONTARIO, CANADA			
MFG. APPR.	JFC	TOOL PART #			
APPROVED	<i>[Signature]</i>	RBW5605G00251-3G			
DATE 2019-09-13		REV. D	SHEET 3 OF 3		
TITLE		SCALE NTS			
SEAL INSTALLATION TOOL					
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